



MERCURY PLASTICS, INC.

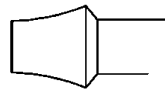
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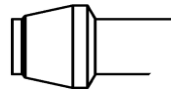
Installation Instructions for Merflex[®] PEX OT Refrigerator Water Supply Lines

IMPORTANT NOTE: Manufacturer assumes no responsibility for failure due to improper installation.

- Turn off the water supply.
- Make sure the water supply stop is oriented at a forty-five degree angle to the installed wall and not perpendicular to the refrigerator.
- All fittings and end connectors should be free of pipe dope, compounds, sealant and thread tape.
- Install the PEX water supply line. The metal nuts on the connector ends should be hand-tightened and then tightened one (1) additional turn with a wrench for the Style 1 end (B/L dwg) and 2-1/2 additional turns with a wrench for the Style 2 end (B/L dwg). **DO NOT OVERTIGHTEN** as this can lead to short-term or long-term failure.



Style 1



Style 2

- Once the nuts have been properly tightened, turn on the water.
 - If a leak appears, tighten up to one additional turn. If the leak persists, discard the PEX water supply line and install a replacement.
 - When moving the refrigerator back into place, make sure the end connections and tubing are not side-loaded, kinked, crimped, or bent into a radius smaller than 3" as this may cause failure. Ensure that the water supply line tubing is not bent against the wall at the water supply outlet box connection and that the water supply stop is oriented at a forty-five degree angle.
- **CAUTION:**
 - This PEX water supply line is recommended for one-time installation and use. **DO NOT REUSE OR RECONNECT.**
 - The PEX water supply line should be replaced every five years.
 - Do not install or store the PEX water supply line in direct sunlight as failure may occur.
 - The PEX water supply line is to be used in accessible locations only, i.e., not behind the wall or below the flooring.
 - Do not expose the PEX water supply line to unheated or insufficiently insulated areas in cold-weather months when the temperature is at or below thirty-two degrees Fahrenheit (32F).
 - Do not replace or make any modifications to the over-molded conical end connectors

- Inspect the water supply line tubing and end connectors on a monthly basis to ensure the tubing is properly routed, not kinked or side-loaded and that the surface of the tubing is not scored or damaged. If any of the aforementioned conditions are found the water supply line assembly should be replaced immediately.

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

LIMITATION OF REMEDY AND DISCLAIMER OF WARRANTIES: Manufacturer warrants this product to be free of manufacturing defects. The sole and exclusive remedy for any product proven defective is limited to replacement of the defective product or the refund of the purchase price paid. No other warranty or guarantee of any kind is made by Manufacturer, expressed or implied, statutory, by operation of law or otherwise. ALL IMPLIED WARRANTIES INCLUDING THOSE FOR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED.